







Bob Bowman — personal coach to Michael Phelps — has established himself as one of the preeminent coaches in the sport of swimming.



14-time Gold Medal Winner Michael Phelps, provided valuable input on the Michael Phelps Signature Swim Spas by Master Spas.



One bold design and the revolution in swim spas is in motion. The sleek, Europeaninspired styling of the Michael Phelps Signature Swim Spas premium line of swim and fitness spas by Master Spas is unlike any swim spa that has come before — and is setting the standard for every swim spa to come. With its sublime lines, the curves are an integral part of its technical achievement and critical acclaim. The patent-pending Wave Propulsion<sup>™</sup> Technology on select models and the exclusive Xtreme Therapy Seat and Cove allows the swim spa to deliver an incredibly luxurious experience. From the energizing benefits of swimming, training, and aquatic exercise to the incomparable health rewards and relaxation of hydrothermal therapy, the Michael Phelps Signature Swim

> and convenience of your home. Join the revolution in home fitness.

The revolutionary Michael Phelps Signature Swim Spas by Master Spas are one of a kind. Master Spas swim spas have been featured on national television shows including ABC's "The View" and on Discovery Channel's "How It's Made." Swimming is widely accepted as one of the most beneficial forms of exercise — ideal for building aerobic endurance and physical strength with low impact on joints and muscles. Yet access to pools can be challenging, and ordinary swim spas lack performance and require costly electrical upgrades. That's why a Michael Phelps Swim Spa by Master Spas model is your best and smartest choice. All Michael Phelps Swim Spas by Master Spas are energy efficient, easy to install and maintain, and offer the exemplary features you, your family and friends deserve. WHAT ARE YOUR SWIM AND FITNESS GOALS?



**SWIMMING BY DESIGN.** The Wave Propulsion™ Technology features a unique propeller design that provides a wider, deeper, and smoother

current — giving you a swimming experience that is far superior to any other swim spa. The resistance is fully adjustable with the Swim Number System™ that allows swimmers of varying skills to customize the flow. And convenient digital controls allow you to set the water temperature where it's most comfortable for you. That's why consumers in an independent third party blind comparison with the leading competitors chose the Master Spas Swim Spa System as the top swim spa by a wide margin.

**SWIMMING FOR LONGER, BETTER LIVING.** A new study shows that swimming cuts men's risk of dying by about 50% compared to runners, walkers and

their sedentary peers. The University of South Carolina study led by Dr. Steven Blair evaluated comprehensive physical exams and behavioral surveys from more than 40,000 men, age 20-90 years, enrolled in the Aerobics Center Longitudinal Study (ACLS) over the last 32 years. "We also observed lower mortality in swimmers than in runners," Blair explains. "Therefore, swimming appears to be a healthful alternative to other types of physical activity. ... In an earlier study in this same population, we found that both women and men had similar benefits from swimming in terms of fitness and other health indicators." The results were presented at the 2008 World Aquatic Health™ Conference in Colorado Springs, Colorado, and have been published in the International Journal of Aquatic Research and Education.











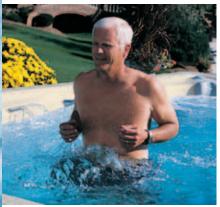




Aquatic exercise is rapidly growing in popularity across the country. Unlike other swim and fitness spas, the Michael Phelps Signature Swim Spas by Master Spas has a large flat floor with no hidden obstacles. The water's buoyancy and controlled temperature make the swim spa ideal for a variety of fitness exercises. You can jog in place against a gentle current, use an optional kickboard, or the Aquatic Exercise System which includes a rowing kit and resistance bands and comes standard on all models. With the current off, you can experience the benefits of resistance training and range of motion exercises. A stainless steel grab bar at the end of the swim spa helps facilitate your workout.



See your local Michael Phelps
Signature Swim Spas by Master
Spas retailer for various fitness
options including stainless
steel aquatic treadmill
and exercise bicycle.







### MICHAEL PHELPS SIGNATURE SWIM SPAS



There is no better cure for life's daily dose of stress than a therapeutic spa massage. Whether your goal is to improve circulation, relieve pressure on your joints, soothe aching muscles, or simply melt away the tension and fatigue, we offer the most luxurious spa experience. Powerful pumps give you complete control of the strength of the jets — from a gentle touch to maximum muscle-kneading force. And convenient steps allow you to enter and exit safely.

Our exclusive Xtreme Therapy Seat (XTS) is ergonomically designed to wrap you in comfort while delivering the ultimate in hydrothermal therapy. Likewise, the Xtreme Therapy Cove (XTC) allows you to find the optimum position for a complete therapeutic massage for your lower back, hips, thighs and calves.

A unique pattern of jets provides complete coverage for your back, while additional jets focus on the hips, thighs, calves, arms, wrists, and hands. On the MP Momentum, the Master Blaster<sup>™</sup> foot massage jets deliver soothing relief to key pressure points for a truly full-body massage.

An optional stereo package with state-of-the-art speakers adds to the sensory experience, and transducers below the water line allow you to actually hear the music through the water. A beautiful waterfall enhances the overall therapy with soothing sound and color with standard LED\* lighting.

Note: MasterBlaster available only on the MP Momentum. \*Propulsion models only.

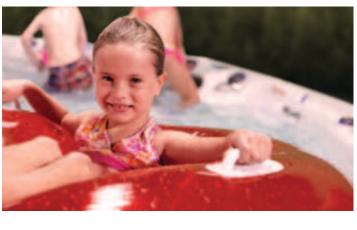




















As remarkable as the Michael Phelps Signature Swim Spas by Master Spas are for swimming, fitness, and therapy, we designed them also to be the perfect backyard family and friends fun center. All Michael Phelps Signature Swim Spas by Master Spas swim and fitness spas are ideal for year-round enjoyment and learning. Installation takes only one day, but the enjoyment will last a lifetime! We'll help you create the ideal backyard oasis, too! Standard waterfalls, LED lights\* and optional high-end stereo with rich sounding speakers and transducers that puts the sound directly into the water enables everyone to enjoy the benefits of a swim and fitness spa.

A Michael Phelps Signature Swim Spa by Master Spas will make a dramatic difference in your home and in your family's well being. And today is the perfect day to choose your swim spa!

<sup>\*</sup> LED Lights optional with the MP Trainer 12 & MP Trainer 14.





Get in and say hello to a whole new level of physical and mental fitness. This is where the sweet spot of a swim spa meets the power of a hydrothermal therapy spa. Where the benefits of both are joined to satisfy self-disciplines and self-indulgences alike. This is the MP Momentum<sup>™</sup> by Master Spas — the best home spa experience of your life.

As the largest domestic swim spa available, the MP Momentum by Master Spas features the full power Wave Propulsion™ Technology propulsion system for a deeper, wider, smoother current that is adjustable for individual resistance levels. Plus, the engineered design makes this the most energy efficient swim spa you can buy!

Now consider the other side of the backlit acrylic barrier: a full-size hydrotherapy spa with 36 jets and ergonomic seating designed to give your mind, body, and spirit a thorough rejuvenation. Settle in and feel the release. Say good-bye to the tensions, aches, and stresses of the day. It's more than a sensation; it's your solution.

### MICHAEL PHELPS SIGNATURE SWIM SPAS





### THE SHAPE OF A BETTER CURRENT

So what sets the Michael Phelps Signature Swim Spas by Master Spas line of swim, fitness, and therapy spas apart from the crowd? The Wave Propulsion™ Technology propulsion system.\*

With its unique propeller design, this system offers a deeper, wider, smoother current that is fully adjustable to the desired level of resistance. For advanced athletes or stronger swimmers, choose the Wave XP with a larger motor and a specially designed propeller to produce two and a half times more flow than the standard system.

For elite swimmers, try the Michael Phelps Signature model that has a wider, deeper and longer swim area and is available with Wave XP Pro, which is 40% more powerful than the Wave XP.

In other swim spas, the hard current hits the back wall and returns along the side, creating rougher water and currents that flow in two competing directions. The revolutionary design of the line allows its wide, deep current to be trapped at the end of the spa, so it helps the flow go in just one direction — giving you smoother water and a better swimming experience.

Each Michael Phelps Signature Swim Spa by Master Spas features unique curves and advanced design that is made possible by our exclusive mold techniques. All models are designed for indoor and outdoor use. Attractive shell colors and skirting blend beautifully with any environment. And the LED lighting package enhances your swim spa with a cascade of color that you select using the state-of-the-art topside controls.

The most energy efficient swim spa you can buy. Most models\*\* require only standard 50 amp electrical service instead of the 100 amps or more of service needed for other swim spas. And because the Wave Propulsion™ Technology propulsion system runs on an ultra energy-efficient industrial motor, it costs up to 70 percent less to operate.





SWIMNUMBER SYSTEM $^{\text{TM}}$  The SwimNumber System $^{\text{TM}}$  allows you to choose the right speed, from 0 to 60.

- \* Standard on all models except MP Trainer 12 & MP Trainer 14.
- \*\* MP Momentum available with optional 100 Amp System

### HYDROTHERAPY

Hydrotherapy is defined as the use of water in any of its forms for the maintenance of health or the treatment of disease. The use of warm water therapy is as old as the history of mankind and has been well documented for centuries, the oldest Hot Tub dating back to 1700 B.C. The Egyptians, Assyrians, Persians, Greeks, Hebrews, Hindus, and Chinese all used water to treat disease and injury.



As a Doctor of Physical Therapy as well as a Certified Strength and Conditioning Specialist who has specialized in Aquatic Therapy for over 20 years, I have treated numerous types of orthopedic and neurological conditions. I have

witnessed first hand the power and potential that the water provides in assisting people to improve their physical as well as psychological well-being.

As a leader in the spa industry, Master Spas recognizes the health benefits achieved from utilizing aquatic exercise. They have developed the Michael Phelps Signature Swim Spas by Master Spas to provide the ultimate Aquatic Exercise Experience. Whether your goal is to improve

flexibility, balance, coordination, your level of fitness or incorporate aquatic cross training into your existing fitness program, Master Spas swim spas are the perfect Aquatic Machine. I have written this exercise book for Master Spas swim spas to demonstrate how to incorporate aquatic exercise into your lifestyle to maximize your health benefits and overall quality of life.

- Dr. Rick McAvoy PT, DPT, CSCS



A New Way to Exercise. Rick McAvoy, PT, DPT, CSCS and Professor of Hydrotherapy has authored an exercise program written exclusively for Master Spas line of swim spas. This program is designed specifically to help you get the most out of your swim spa and is presented in an easy-to-follow format. Available on DVD or step-by-step book, the program can be purchased at your local dealer.

### **ABOUT MASTER SPAS**

Master Spas is based in Fort Wayne, Indiana, 90 miles north of Indianapolis. Operating out of a state-of-the-art 250,000 sq. ft. manufacturing facility on a 27 acre campus, we are one of the

largest swim spa and hot tub manufacturers in the world. Our management team has over 80 years of spa manufacturing success, and one of the strongest track records in the industry.

### MASTER SPAS EXCLUSIVE SWIM SPA PARTNERS









### MP MOMENTUM

Dimensions	231"x 94"x 51"
	(587 cm x 239 cm x 130 cm)
Water Capacity	2,040 Gallons (7,722 L)
Dry Weight	3,040 lbs. (1,379 kg)
Propulsion System	Wave Propulsion <sup>™</sup> Technology
Pumps	2
Jets	45
Water Features	7
LED Lights	Standard
Ozone System	Standard

### MP SIGNATURE

Dimensions	215"x 94"x 60"
	(546 cm x 239 cm x 152 cm)
Water Capacity	2,500 Gallons (9,464 L)
Dry Weight	3,240 lbs. (1,470 kg)
Propulsion System	Wave Propulsion <sup>™</sup> Technology
Pumps	2
Jets	39
Water Features	1
LED Lights	Standard
Ozone System	Standard

# SKIRT OPTIONS DuraMaster Premium™ STANDARD Skirt Options Portabello Mahogany Espresso





Driftwood





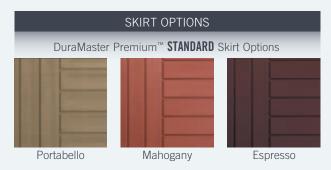


Dimensions	201"x 94"x 51"
	(511 cm x 239 cm x 130 cm)
Water Capacity	1,925 Gallons (7,287 L)
Dry Weight	2,700 lbs. (1,225 kg)
Propulsion System	Wave Propulsion <sup>™</sup> Technology
Pumps	2
Jets	41
Waterfalls	2
LED Lights	Standard
Ozone System	Standard



### MP IMPACT

Dimensions	174"x 94"x 51"
	(442 cm x 239 cm x 130 cm)
Water Capacity	1,525 Gallons (5,773 L)
Dry Weight	2,460 lbs. (1,116 kg)
Propulsion System	Wave Propulsion <sup>™</sup> Technology
Pumps	2
Jets	51
Waterfalls	2
LED Lights	Standard
Ozone System	Standard



 ${\sf MasterSelect}^{{\scriptscriptstyle\mathsf{TM}}}\ \ \textbf{OPTIONAL}\ \ \mathsf{Skirt}\ \ \mathsf{Options}$ 



Driftwood





Sterling Silver Marble

### JETTED FITNESS SPAS



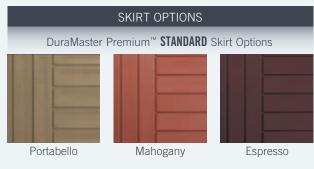


### MP TRAINER 12

Dimensions	144"x 94"x 51" (366 cm x 239 cm x 130 cm)
Water Capacity	1,300 Gallons (4,921 L)
Dry Weight	1,620 lbs. (735 kg)
Propulsion System	Four Flow Stream swim jets
Pumps	2
Jets	55 (Incl. 4 Flow Stream Jets)
Waterfalls	2
Swim Pro Anchor	Standard
LED Lights	Optional
Ozone System	Standard

### MP TRAINER 14

Dimensions	174"x 94"x 51" (442 cm x 239 cm x 130 cm)
Water Capacity	1,425 Gallons (5,394 L)
Dry Weight	2,260 lbs. (1,025 kg)
Propulsion System	Four Flow Stream swim jets
Pumps	2
Jets	55 (Incl. 4 Flow Stream Jets)
Waterfalls	2
Swim Pro Anchor	Standard
LED Lights	Optional
Ozone System	Standard







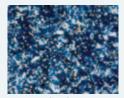
Driftwood

## STANDARD Shell Color

Sterling Silver Marble

**OPTIONAL** Shell Colors

SHELL OPTIONS





Lapis

Kalahari





## MICHAEL PHELPS SIGNATURE SWIM SPAS

by MASTER SPAS\*

#### CARES FOR CURES



Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering

Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this

debilitating disease. Part of the profit from each "Lights for Lupus" spa model will go to the Lupus Foundation. Together, we can fund and find the cure.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer by providing financial support for research and research-related projects.













Michael Phelps Signature Swim Spas by Master Spas are manufactured by Master Spas, one of the world's leading spa manufacturers.



Master Spas • 6927 Lincoln Parkway • Fort Wayne, IN 46804 www.MichaelPhelpsSwimSpas.com



Master Spas reserves the right to change specifications or features without notice. Master Spas is a manufacturer of spas and related products and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent business person or company and not an employee or agent of Master Spas, Inc. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty.